

## Page 1 of 1

All amounts are calculated in domestic currency.

[illegible]



**1993**  
**DEPUIS - SINCE**  
**Merci! • Thank you**

Valleyfield

**Tél.: 514 336-4248**  
**Fax : 514 336-4246**

**www.aciercampi.com**

613-632-5200      613-632-1053

EXPÉDIEZ À / SHIP TO :

## COMMANDE

DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAWKESBURY,  
ONTARIO  
K6A 1K7

DATE	22/01/15
BON DE LIVRAISON PACKING SLIP	N°
DATE DE LIVRAISON	23/01/15
DELIVERY DATE	

PAGE NO  
001

Units de mesura:	CLB	Cent (100) livres
Units of measure:	CLB	Cent (100) pounds
Units de mesura:	CPI	Cent (100) piods
Units of measure:	CPI	Cent (100) feet
Units de mesura:	UN	Unit
Units of measure:	UN	Unit
Units de mesura:	PI	Piods
Units of measure:	PI	Feet
Units de mesura:	PC	Pied cerna
Units of measure:	PC	Square foot

## CONDITIONS

ALL SUDS AND DETERGENTS ARE REMOVED THE PROPERTY OF ACER CASHMERE LTD. (UNIT PARTNER) IS MADE FULLY COMPLETE AND CASHMERE, AKA LOST MATERIALS ARE AT THE BUYERS EXPENSE. - ALL MATERIALS BEAR THE SAME VARIABILITY AS GIVEN BY THE MANUFACTURER. THE BUYER HEREBY ACCEPTS TO RESPECT THE FOLLOWING CONDITIONS: NET 30 DAYS AFTER BILLING DATE AND THE BUYER ACCEPTS TO ANY ADMINISTRATIVE CHARGES OF \$2 PER MONTH ON 2% PER ANNUM ON ALL PAST DUE ACCOUNTS OVER 30 DAYS. ANY DEFAULT IN RESPECT WITH THIS CONTRACT WILL LEAD TO PAYMENT BY ACER CASHMERE AND PENALTIES TO THE SELLER. AT HIS CHOICE TO CLAIM ON THE BALANCE DUE ON THE REPRESENTATION OF THE GOODS SOLD. ANY CLAIM MUST BE MADE WITHIN FIVE DAYS WITH THIS DOCUMENT ENCLOSED. - ANY MERCHANTS THAT HAS BEEN DAMAGED, CUT OR MODIFIED CANNOT BE RETURNED. - ALL GOODS RETURNED MUST BE WITH OUR AUTHORIZATION AND ARE SUBJECT TO A 25% RESTOCKING CHARGE.

M/M	J/D
A/Y	

SIGNATURE DU CLIENT / CUSTOMER'S SIGNATURE

DATE \_\_\_\_\_

SCRIPTO-1974

SOUS-TOTAL  
SUB TOTAL

T.P.S.  
G.S.T.

T.V.Q. / T.V.H.  
G.S.T. / H.S.T.

TOTAL



RECU LE - 07 NOV. 2014

**ESSAR**  
STEEL

ESSAR STEEL ALGOMA INC., 105 West Street, Sault Ste. Marie, Ontario, Canada P6A 7B4

FEC - 48186 62350

SO No./Item & Date:	8020586 000010 2014/04/01	Shipment No. & Date:	1000096721 2014/04/02	TO No., Date & Time:	ESA-146872 2014/04/02 - 09:07:43
Sold to Customer Name and Address:		Ship to Customer Name and Address:		Customer PO No./Item:	749186 / 1
				BOL NO.:	1000096721
				Cust. Part No.:	7804-2405
				Carrier:	GARDWINE GROUP INC. - 1945 1494

5-1-27

Customer Specification: CR STEEL SHEET Carbon CQ / CSA ASTM A1008 CS TV B (2013) Mark Number 7804-2405 Batch Annealed Top Semi Critical Surface Improved Shape Pickled Light Oiled Light Matte Finish Edge Sealant Required Resir Thickness 1/2 Tol Coil Break considered

Supplementary Instructions: Test Cert 1: Jean-Francois.Gilard@tyerson.com

Imp T/R: Chemical Analysis

Cust Use: GENERAL MANUFACTURING

ESSAR STEEL ALGOMA INC. HEREBY CERTIFIES THAT THE MATERIAL HEREIN DESCRIBED WAS MADE AND TESTED IN ACCORDANCE WITH THE RULES OF THE SPECIFICATION SHOWN. ALL RESULTS ARE RETAINED IN ACCORDANCE WITH THE COMPANY'S STANDARD RECORD KEEPING PRACTICES. THIS MILL TEST REPORT MAY NOT BE REPRODUCED EXCEPT IN FULL WITHOUT WRITTEN APPROVAL OF ESSAR STEEL ALGOMA INC. IF YOU RECEIVE THIS DOCUMENT AND ARE NOT THE INTENDED RECEIVER, PLEASE CALL 705-946-4095 FOR INSTRUCTIONS ON METHOD OF DISPOSAL OF DOCUMENT.

MEETS EN 10204 3.1

ISO QUALITY AND ENVIRONMENTAL CERTIFICATES AVAILABLE AT WWW.ESSARSTEELALGOMA.COM

ALL HEATS FULLY KILLED.  
HEATS INDICATED WITH (\*) FINE GRAINED.  
HEATS INDICATED WITH (C) MADE IN CANADA WITH DOMESTIC AND NORTH AMERICAN MATERIALS.

Dimensions (T x W x L)		Batch No.	Heat No.-MS	Quantity	Pos										
0.0440" x 48.000"		TA07838	6696N3-53	43,600 LB	1										
*****CHEMICAL PROPERTIES*****															
Heat No. (wt%)	C	Mn	P	S	Si	Cr	NI	Cu	Mo	Al	Nb	V	B	TI	N
6696N3*	0.05	0.25	0.007	0.004	0.030	0.04	0.01	0.04	0.00	0.028	0.000	0.000	0.0000	0.001	0.0076
*****MECHANICAL PROPERTIES*****															
	T	B	T	N											

**\*\*WARNING\*\*** THE TEST RESULTS AND VALUES REPORTED HEREIN INDICATE ONLY THAT (1) THE PARTICULAR STEEL FOR WHICH THIS CERTIFICATE IS ISSUED MEETS THE MINIMUM SPECIFIED YIELD STRENGTH AND (2) THE ANALYSIS AND PHYSICAL PROPERTIES OF SUCH STEEL ARE IN CONFORMANCE WITH THE REQUIREMENTS OF THE SPECIFICATION INDICATED. THE RESULTS ON VALUES REPORTED HEREIN CAN NOT BE USED TO QUALIFY THE STEEL FOR ANY SPECIFICATION OTHER THAN THE ONE INDICATED AND CAN NOT BE RELIED UPON FOR ANY PURPOSE. (INCLUDING DESIGN OR CALCULATIONS) AS REPRESENTING THE ACTUAL STRENGTH OF SUCH STEEL.

K. UGHADPAGA  
MANAGER METALLURGICAL SERVICES

Date: 2014/04/02 Time: 08:07:43 Page no: 1 of 1



## MATERIAL TEST REPORT

Sold to

Shipped to

Material: 4.0x2.0x250x24'0"0(5x5).-D Material No: 0400202502400-D Made in: USA  
 Sales order: 940733 *742250* Purchase Order: OU-67389 FSC IN Melted in: USA

Heat No	C	Mn	P	S	Si	Al	Cu	Cb	Mo	Ni	Cr	V	Ti	B	N
S56929	0.170	0.660	0.009	0.014	0.007	0.043	0.020	0.000	0.002	0.010	0.040	0.000	0.000	0.000	0.004

Bundle No PCs Yield Tensile Eln.2in Certification CE: 0.29  
 M300785702 25 061486 Psi 072179 Psi 32.4 % ASTM A500-13 GRADE B&C

Material Note:  
 Sales Or.Note:

Material: 12.0x8.0x375x48'0"0(2x1).-CSA Material No: 1200803754800-CSA Made in: Canada  
 Sales order: 940733 *7120375* Purchase Order: OU-67389 FSC IN Melted in: USA

Heat No	C	Mn	P	S	Si	Al	Cu	Cb	Mo	Ni	Cr	V	Ti	B	N
L68647	0.210	0.780	0.010	0.009	0.011	0.054	0.050	0.006	0.003	0.010	0.050	0.000	0.000	0.000	0.005

Bundle No PCs Yield Tensile Eln.2in Certification CE: 0.36  
 M200996359 2 055230 Psi 067490 Psi 36.0 % CSA G40.21-13 50W CLASS C

Material Note:  
 Sales Or.Note:

Material: 3.000x250x24'0"0(29x1).-D Material No: R030002502400-D Made in: USA  
 Sales order: 925452 *TR3250* Purchase Order: OU-66723 FSC IN Melted in: USA

Heat No	C	Mn	P	S	Si	Al	Cu	Cb	Mo	Ni	Cr	V	Ti	B	N
L68005	0.180	0.710	0.013	0.014	0.008	0.040	0.040	0.000	0.009	0.020	0.060	0.000	0.000	0.000	0.004

Bundle No PCs Yield Tensile Eln.2in Certification CE: 0.32  
 M300788447 29 061928 Psi 069650 Psi 34.7 % ASTM A500-13 GRADE B&C

Material Note:  
 Sales Or.Note:

*Warren Little*

Authorized by Quality Assurance:  
 The results reported on this report represent the actual attributes of the material furnished and indicate full compliance with all applicable specification and contract requirements.  
 Calculated using the AWS D1.1 method.







Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO27186**

Purchase Order Date 1/22/2015

PO Print Date 1/22/2015

Page Number 1 of 3

Order From :  
CAMPI STEEL  
935 BOUL. DU HAVRE  
VALLEYFIELD, QC J6S 5L1  
CA

VC-CAM002

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**FAKED**

Contact Name  
Vendor Phone 800 667 4248  
  
Ship To Contact  
Ship To Phone  
Ship Via: Yours ppd  
Ship Acct:

Buyer  
Customer POID  
Customer Tax # 10127-2607  
Terms Net 30  
Currency CAD  
FOB FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	71900-90  CHARGE TO RD15-748-01 PROJECT P2012008 <i>nauffin</i>	MILD STEEL ROUND TUBING 3" X 0.250" WALL	1/26/2015  Yes 1/26/2015		1.00  Each	\$54.00	\$54.00
Line Total:							\$54.00
2	M1010S18GA	1010/1025 SHEET .048	1/26/2015  Yes 1/26/2015		160.00 sf	\$1.58	\$252.64
Line Total:							\$252.64

MATERIAL AS PER AISI 1010-1025 OR ASTM A36/A366/A1008 OR CSA G40-21, 38W/44W/50W/60W/70W  
MINIMUM YIELD TENSILE STRENGTH= 28KSI  
MINIMUM ULTIMATE TENSILE STRENGTH= 42KSI  
COLD ROLLED

*Sp15-01-23*

PO Instructions: PROCUREMENT QUALITY CLAUSES  
A000 CLAUSES NOT REQUIRED

Note:

1/22/2015





Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO27186**

Purchase Order Date 1/22/2015

PO Print Date 1/22/2015

Page Number 2 of 3

Order From :  
CAMPI STEEL  
935 BOUL. DU HAVRE  
VALLEYFIELD, QC J6S 5L1  
CA

VC-CAM002

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name

Vendor Phone 800 667 4248

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Buyer

Customer POID

Customer Tax #

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

FCA – (Free Carrier)

3	M304S16GA	304/316 Sheet .063	1/28/2015	320.00	\$6.51	\$2,082.78
			Yes	sf		
			1/28/2015			

MATERIAL; AISI 304/316 SS SHEET ANNEALED  
AS PER MIL-S-5059 OR AMS 5513 (304)  
OR AMS 5524 (316) OR ASTM A240 OR  
ASME SA240

Line Total: \$2,082.78

4	M304S18GA	304/316 .050 Sheet	1/28/2015	320.00	\$5.31	\$1,699.66
			Yes	sf		
			1/28/2015			

MATERIAL; AISI 304/316 SS SHEET ANNEALED  
AS PER MIL-S-5059 OR AMS 5513 (304)  
OR AMS 5524 (316) OR ASTM A240 OR  
ASME SA240


Line Total: \$1,699.66

PO Instructions: PROCUREMENT QUALITY CLAUSES  
A000 CLAUSES NOT REQUIRED

Note:

1/22/2015



	Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 Tel: 613 632 9577 Fax: 613 632 1053
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## PURCHASE ORDER

**Purchase Order ID PO27186**

**Purchase Order Date** 1/22/2015

**PO Print Date** 1/22/2015

**Page Number** 3 of 3

**Order From :** VC-CAM002  
CAMPI STEEL  
935 BOUL. DU HAVRE  
VALLEYFIELD, QC J6S 5L1  
CA

**Ship To :** DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**Contact Name**  
**Vendor Phone** 800 667 4248  
  
**Ship To Contact**  
**Ship To Phone**  
**Ship Via:** Yours ppd  
**Ship Acct:**

**Buyer** Chantal Lavoie  
**Customer POID**  
**Customer Tax #** 10127-2607  
**Terms** Net 30  
**Currency** CAD  
**FOB** FCA – (Free Carrier)

5	71401-45	PROCUREMENT QUALITY CLAUSES	1/26/2015	1.00	\$0.00	\$0.00
			No 1/26/2015			
		Procurement Quality Clauses A005 right of entry A012 chemical and physical test report A016 personnel qualification A017 raw material identification (as applicable) A026 certification of material conformance A041 quality management system A042 dart notification by supplier A043 retention of quality document				

**Line Total:** \$0.00

**PO Total:** \$4,089.08

**PO Instructions:** PROCUREMENT QUALITY CLAUSES  
A000 CLAUSES NOT REQUIRED

*Handwritten initials: h, c, l*

**Note:** Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

**Change Nbr:** 1 **Change Date:** 1/22/2015